



HR1845/00
HR1845/30
HR1846/00
HR1847/00
HR1849/19

Philips Consumer Lifestyle

Version: A

Service Manual

PRODUCT INFORMATION:

Intendend use

- Health
 - Easy intake of 100% fresh fruits & vegetables
- Absolute convenience
 - Dishwasher safe
 - Very easy to use
 - Large feeding tube
 - Safety design in coupling - Better fixation to sieve
 - Rubber underneath motor - Less noise/vibration
- More function
 - Blender
 - Juicer
 - Mill
 - Chopper

SAFETY

- This product meets requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

DISASSEMBLY – AND RE-ASSEMBLY ADVISE

- No specific issues

OPTIONAL (accessories)

- No specific issues

TECHNICAL INFORMATION:

- High Voltage Versions:

Voltage : 220 V - 240 V
 Frequency : 50 Hz - 60Hz
 Type plate Wattage : 300 W

- Low Voltage Versions:

Voltage : 127 V
 Frequency : 50Hz
 Type plate Wattage : 300 W

Dimensions:

- Length : 200 mm
- Width : 160 mm
- Height : 360 mm (incl. Jar)
- Weight : 1630 g (incl. Jar + Filter)

3D view (CRP's)

HR1845/00
HR1845/30
HR1846/00
HR1847/00
HR1849/19



16, 17

19



18



15



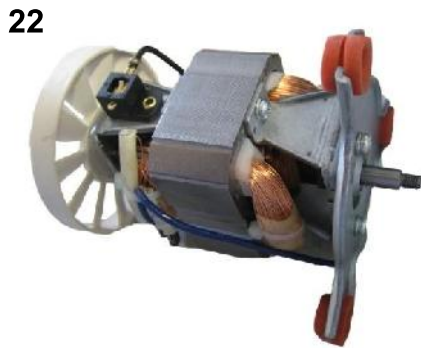
partslists (CRP's)

**HR1845/00
 HR1845/30
 HR1846/00
 HR1847/00
 HR1849/19**

Pos	Service Code	Description	RI 1845	HR 1846	HR 1847
1	4203 035 55361	Pusher	X	X	X
2	4203 035 99311	Lid	X	X	X
3	4203 035 99321	Filter	X	X	X
4	4203 035 99331	Juice collector	X	X	X
5	4203 035 99341	Spout	X	X	X
6	4203 035 99351	Mill Jar			X
7	4203 035 99361	Mill			X
	4203 035 55561	Mill for export version			X
8	4203 035 99371	Chopper Jar		X	X
9	4203 035 99381	Chopper		X	X
	4203 035 55501	Chopper for export version		X	X
10	4203 035 99391	rubber sealing ring		X	X
11	4203 035 99401	Middle Interface	X	X	X
12	4203 035 99411	Pulp container	X	X	X
13	4203 035 99421	Jug Lid	X	X	X
14	4203 035 99431	Jug	X	X	X
15	4203 035 55371	Blender Filter	X	X	X
16	4203 035 55381	Measuring cap	X	X	X
17	4203 035 55391	Lid	X	X	X
18	4203 035 55401	Jar	X	X	X
19	4203 035 55411	Jar knife	X	X	X

3D view for repair

HR1845/00
HR1845/30
HR1846/00
HR1847/00
HR1849/19



Partslists for repair

HR1845/00

HR1845/30

HR1846/00

HR1847/00

HR1849/19

Pos	Service Code	Description
20	4203 035 99441	Coupling
21	4203 035 99451	Housing
	4203 035 55511	Housing Brazil
22	4203 035 99461	Motor HV (220-240 V) CN
	4203 035 55521	Motor (220-240 V) EU
	4203 035 55531	Motor LV (127 V) Brazil
23	4203 035 55421	Bottom incl 4 studs
24	4203 035 55431	Stud (1 pcs) not shown
25	4203 035 55441	Clamp right incl. connector
26	4203035 55451	Clamp left incl. connector
27	4203 035 99501	safety lever + spring
28	4203 035 55461	knob + cover
29	4203 035 99521	switch electronic
30	4203 035 99531	safety switch + holder
31	4203 035 99541	Power cord CN
	4203 035 56201	Power cord UK
	4203 035 55541	Power cord EU
	4203 305 55551	Power cord Brazil