

Service  
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HR2115  
HR2116  
HR2117  
HR2118  
HR2120

Philips Consumer Life Style

# Service Manual

## PRODUCT INFORMATION

### FEATURES:

- Effective jar capacity : 1.5 L (glass jar for HR2116/2120, others are SAN jar)
- Serrated blades
- Suction feet(2X) + normal feet(2X)
- Cord storage
- 5 speeds
- Detachable knife unit

### TECHNICAL INFORMATION

- Power : 350W for Indonesia, 600 W for others
- Voltage/frequency : 220-240 V/50-60 Hz
- Jar capacity : 1.5 L max for mixing  
: 2.0 L total

### Materials:

- Knife unit : Stainless steel
- Bottom + Housing : PP
- Switch knob : ABS

### Safety

- This product meets the requirements regarding interference suppression on radio and TV.
- After the product has been repaired, it should function properly and has to meet the safety requirements as officially laid down at this moment.

## ACCESSORY

- Mill for HR2115/2116/2117/2118/2120
- Filter for HR2117/2118
- Chopper for HR2118

## ASSEMBLY & DISASSEMBLY ADVICE

- No specific issues

## REPAIR INSTRUCTION

- No specific issues

## OPTIONAL (accessories)

- No specific issues

# Partslists

HR2115  
 HR2116  
 HR2117  
 HR2118  
 HR2120

Pos	Service Code	Description	Remark	CRP
1	4206 133 98333	Air guide		
2	4206 136 64232	Switch Assy		
3	4206 133 98301	Safety Lever		
4	4206 132 86891	Spring		
5	996510075344	Motor assy		
6	9116 500 10031	Bottom assy		
7	4206 133 01501	Under lid		
8	4206 136 58755	Housing assy		
9	4206 136 54920	Turbine coupling assy		
10	4206 133 09861	Pulse switch		
11	4206 136 60501	Wire assy		
12	9116 100 50001	Stud		
13	4206 133 53300	Rubber stud		
14	4206 133 99361	Holder		
15	9116 500 20051	Power cord (Vietnam version)	HR2115/2118	
	9116 500 20001	Power cord(Indonesia)	HR2115/2116	
	9116 500 20031	Power cord(Thai)	HR2115/2117/2118	
	9116 500 20061	Power cord for HR2116(Vietnam version)	HR2116	
	9116 500 20011	Power cord(Singapore)	HR2118	
	9116 500 20081	Power cord(Malaysia)	HR2115/2118	
	9116 500 10181	Power cord(Thai HR2120)	HR2120	
	9116 500 10171	Power cord(Malaysia HR2120)	HR2120	
16	9116 100 50051	Measuring cup		Y
17	4206 133 96290	Jar lid (Plastic jar version)	HR2115/2117/2118	Y
	4206 133 96300	Jar lid for glass jar version	HR2116/2120	Y
18	4206 136 56880	Jar assy plastic	HR2115/2117/2118	Y
	4206 136 56890	Glass jar assy	HR2116/2120	Y
19	4206 136 56950	Filter	HR2117/2118/2120	Y
20	4206 136 58770	Knife unit assy with sealing ring		Y
21	996510072844	Mill bowl		Y
22	996510072839	MILL INTERFACE ASSY SERVICE		Y
23	4206 136 59540	Bowl lid	HR2118/2120	Y
24	9116 500 50071	Bowl	HR2118/2120	Y
25	4206 136 59550	Chopper knife for bowl	HR2118/2120	Y
26	4206 136 59530	Gearbox assy	HR2118/2120	Y
27	4206 133 93951	Circuit breaker for Vietnam	For Vietnam version	

# Main unit view

HR2115  
HR2116  
HR2117  
HR2118  
HR2120

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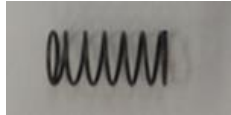
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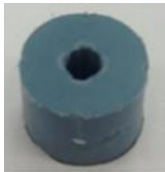
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**Accessorry view**

**HR2115  
HR2116  
HR2117  
HR2118  
HR2120**

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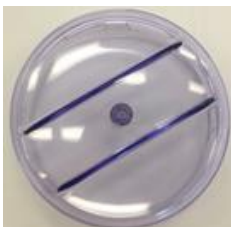
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